

HARD COVER SIDE-SEWN



ClosedOpen

Side-Sewn Casebound binding allows you two different versions of layout. If “you build” the crossover, use the final trim size. However, if you choose to have Corporate Graphics build the crossover, then special consideration needs to be given to the size of the document. When designing pages, follow the instructions for the layout you choose to ensure no visual image area will be in the sew margin.

SideSew

Binding by sewing along one side of a book.

Two Choices. There are two different ways to lay out a side-sewn casebound book. Please indicate which way you have chosen when submitting your book, to ensure it follows the proper work flow.

Page Count: The number of pages in your book must be divisible by 4 [i.e., 4, 8, 12, 16, 20, 24, 28, 32, 36...].

You Build

Adjust crossovers 0.21875" both ways. Duplicate the image and move it to the right 0.21875"—then move the duplicate image to the left 0.21875". Bring the photo boxes together in the middle.

Bleed (0.25") on top, open side and bottom.

We Build

Page size needs to be 0.21875" smaller than final trim size for the width. For example, if your book is 8.5" x 11", you would build your pages at 8.28" x 11".

No manipulation needed on crossover; however, make sure your image is one image overlapping both pages.

Corporate Graphics will adjust the gutter to accommodate for the crossovers and grind-off.



HardCover

Document Size: Final trim size, plus wrap, ditch/spine crimp [0.25"] and spine.

Example:

$$\begin{array}{r}
 \text{Page size:} \quad 8.5 \quad \times \quad 11 \\
 + \quad \frac{(.25) \quad (.25)}{\quad \quad \quad} \text{ditch} \\
 = \quad 8.75 \quad \times \quad 11.25 \\
 \quad \quad \quad \frac{(\times 2) \quad (\times 0)}{\quad \quad \quad} \\
 = \quad 17.5 \quad \times \quad 11.25 \\
 + \quad \frac{(.625) \quad (.625)}{\quad \quad \quad} \text{wrap} \\
 + \quad \frac{(.625) \quad (.625)}{\quad \quad \quad} \text{wrap} \\
 = \quad 18.75 \quad \times \quad 12.5 \\
 + \quad \frac{(\text{spine}) \quad (0)}{\quad \quad \quad} \\
 \text{Cover size} = 18.75 \quad \times \quad 12.5 \\
 \quad \quad \quad + \text{ spine width}
 \end{array}$$

Wrap Allowance: Allow 0.625" for book wrap—add to all sides of the book.

Spine Marks: Tick marks need to be indicated on the page [see diagram at right]. Extend your spine 0.015625" beyond the spine edge to allow a small wrap. This will make the spine look full when viewed from end. To find out the spine width of your Smyth or Side Sew book, contact your sales representative.

Ditch/Spine Crimp: Extends horizontally 0.25" on each side of spine. For best results, center all text between the ditch and wrap inside edge.

