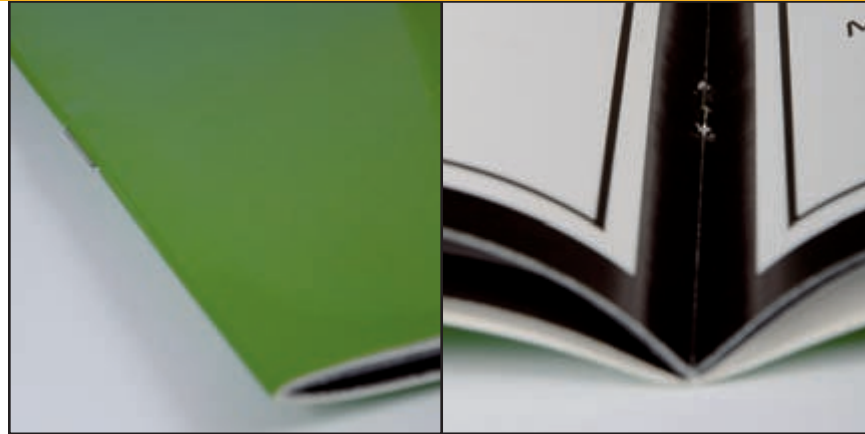


SOFT COVER SADDLE-STITCHED



ClosedOpen

Saddle Stitch binding uses the entire final trim size for the image area. Saddle Stitch has few limitations. Use caution when placing text near the spine edge. Keep in mind that with a larger page count, images near the outside edge might be trimmed off, due to creep. [Creep occurs because of the increased thickness of the book—the edges of a booklet don't line up after being folded.]

SaddleStitch

Binding a booklet with two or three staples in the seam where it folds.

Document Size: Set the document up for the final trim size. No photo manipulation required on crossovers.

Page Count: The number of pages in your book must be divisible by 4 [i.e., 4, 8, 12, 16, 20, 24, 28, 32, 36...].



No manipulation needed on cross-over.

Bleed (0.125") on top, open side and bottom.