

SOFT COVER PERFECT-BOUND



Closed Open

Perfect Binding uses the entire final trim size for the image area. If the image or text is too close to the spine edge, elements risk getting tucked into the binding. Corporate Graphics recommends placing text at least 0.25" away from the spine. All the signatures are stacked, the center spine is ground [0.125"] and glue is applied to strengthen the binding.

PerfectBinding

Binding by gluing the edges of sheets to a cover, leaving a flat spine like a magazine.

Document Size: Set your document up with single pages, instead of facing pages in your pagination program. This allows the pages to be pulled apart to adjust the bleeds that fall into the grind for a seamless crossover.



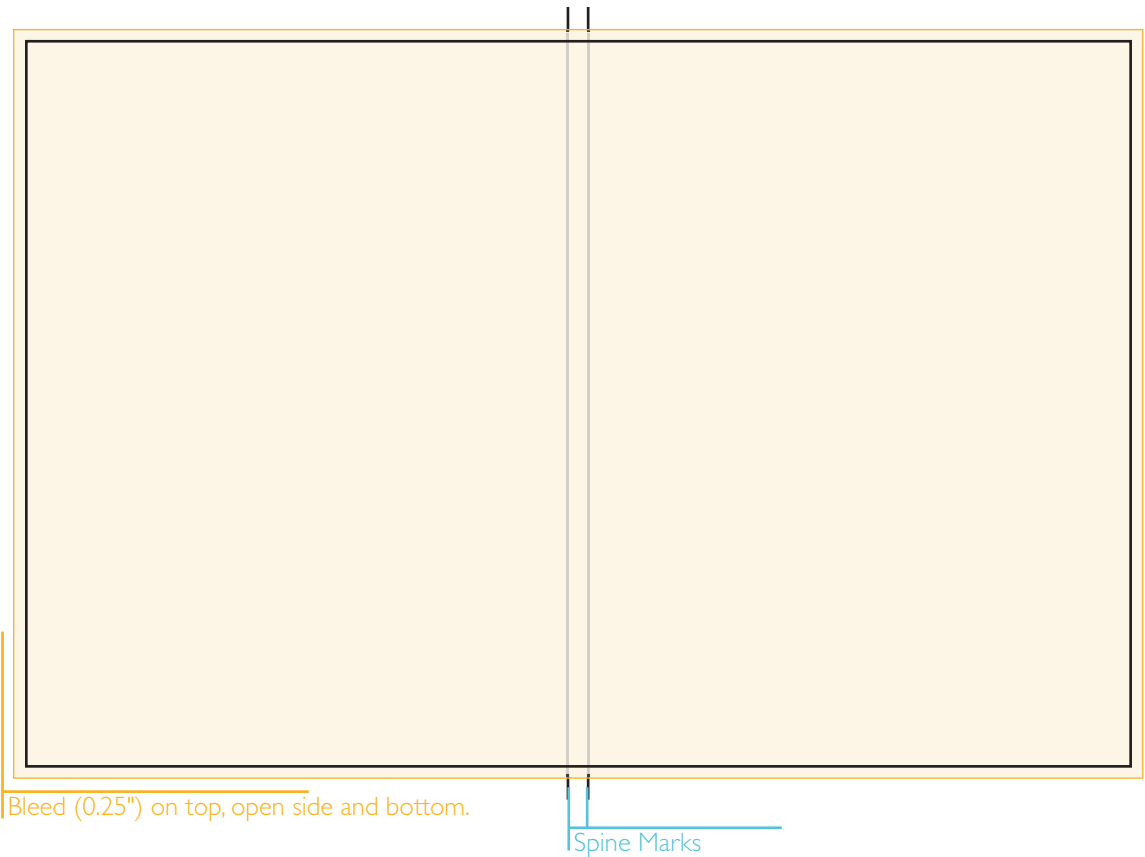
Facing pages in your pagination program are not recommended.
No manipulation needed on crossover.



Start of "Visual Image" area (0.25")
[For images and graphics that you do not want rolled into the spine.]

Bleed (0.25") on all 4 sides.

PerfectBound



Document Size: Final trim size, plus spine width.
Example: 8.5" x 11" finished book size would be:
Horizontal: 17" + spine width
Vertical: 11"

Wrap: There is no wrap on a perfect-bound book.

Spine: Tick marks need to be indicated on the page [see diagram above]. To find out the spine width of your perfect-bound book, contact your sales representative.

Ditch/Spine Crimp: There is no ditch or spine crimp on a perfect-bound book.